



Loctite 242 (92-809821)
 2-C With Teflon (92-925407A12)

A - TIGHTEN NUT UNTIL IT SEATS AND THEN BACK OFF 1/4 TURN.
B - TIGHTEN NUT TO 32 LB. FT. (43.4 N-M) AND THEN BACK OFF 1/4 TURN.

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		19608	LINK ROD	1		
2	10	823919	SCREW (1-1/2 IN.)	1		
3	12	71970	WASHER	1		
4	12	37828	WASHER	2		
5	11	34863	NUT (.375-24)	2		
6		822397	PUCK-CO-PILOT (NON HANDLE M	1		
7	3410	821772A 3	SWIVEL BRACKET ASSEMBLY	1	(BLACK)	
7	3410	821772A 4	SWIVEL BRACKET ASSEMBLY	1	(GRAY)	
8	23	821771	BUSHING (UPPER)	1		4
9	22	74036	GREASE FITTING	3		
10	23	821777	BUSHING (LOWER)	1		
11	26	822404	SEAL	1		
12	22	74036	GREASE FITTING	1		
13		88238A11	CABLE ASSEMBLY	1		
14	12	19619	WASHER	1		
15	11	826164	NUT (.875-14)	1		
16	18	27769	COTTER PIN	1		
17		821799	PIVOT PIN-REVERSE LOCK	1		
18	10	40089	SCREW (M8 X 10)	1	(HANDLE)	
18	10	40011149	SCREW (M8 X 1.25 X 25)	1	NON HANDLE	
19		822005	BOOT-RUBBER	1	NON HANDLE	
20	24	821784	SPRING	1	NON HANDLE	
21	12	19619	WASHER	1		
22		19614	TILT TUBE	1		
23	11	826164	NUT (.875-14)	1		
24	37	823701	DECAL-CO-PILOT	1		
25	17	821539	PIN (TRILOBE)	1		
26	23	823507	BUSHING	2		
27	17	822480	PIVOT PIN (UPPER)	1		
28		821775	STRAP-TILT STOP (NON POWER)	1		
29		821800	LINK-REVERSE LOCK (UPPER)	1		
30		821798	LEVER-REVERSE LOCK	1		
31	11	F1669	NUT	1		
32		826578	PIN-REVERSE LOCK	2		
33	24	F366300	SPRING-REVERSE LOCK	2		
34		821805	LINK-REVERSE LOCK	1	1/8 IN. DIA. LINK ROD	
35	12	71055	WASHER	1	1/8 IN. DIA. LINK ROD	
36		821805A	ARM-REVERSE LOCK	1	1/8 IN. DIA. LINK ROD	4
37		828986	REVERSE LOCK	1	1/8 IN. DIA. LINK ROD	
38	12	27882	WASHER	1	1/8 IN. DIA. LINK ROD	
39	11	F1669	NUT	1	1/8 IN. DIA. LINK ROD	